

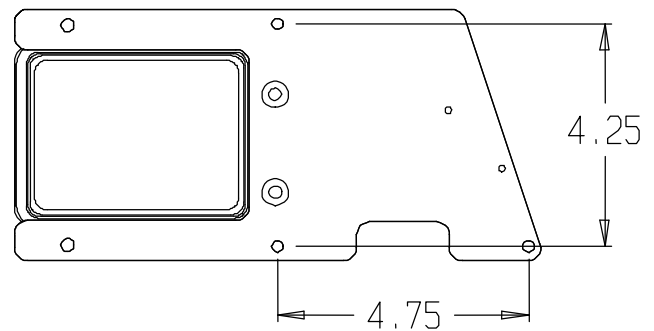
How to Install the TOUGH GUN™ Wire Cutter to the TOUGH GUN™ Reamer



WARNING: Ensure power supply is off and disconnected before proceeding.

MOUNTING WIRE CUTTER

- The Wire Cutter should be installed within the weld cell. The base plate has been designed for mounting on top of the TOUGH GUN Reamer. Be sure to consider movable fixtures and the confines of the robot.
- Attach the Wire Cutter base to the top of the TOUGH GUN Reamer or other sturdy platform using three (3) 10-24 x 3/4" bolts for Reamer serial numbers up to 11299 or three (3) M5 x .8 x 25 mm long bolts for Reamer serial numbers 11300 and up in the holes provided.



CONNECTING AIR SUPPLY

- Use only filtered lubricated air.
Requirements: 80 to 100 psi at 0.5 CFM (5.0-7.0 BAR at 14 LPM) at the Wire Cutter.
- Use an air supply line with an inside diameter of 1/4" and connect to 1/8" female NPT inlet located on the side of the valve.