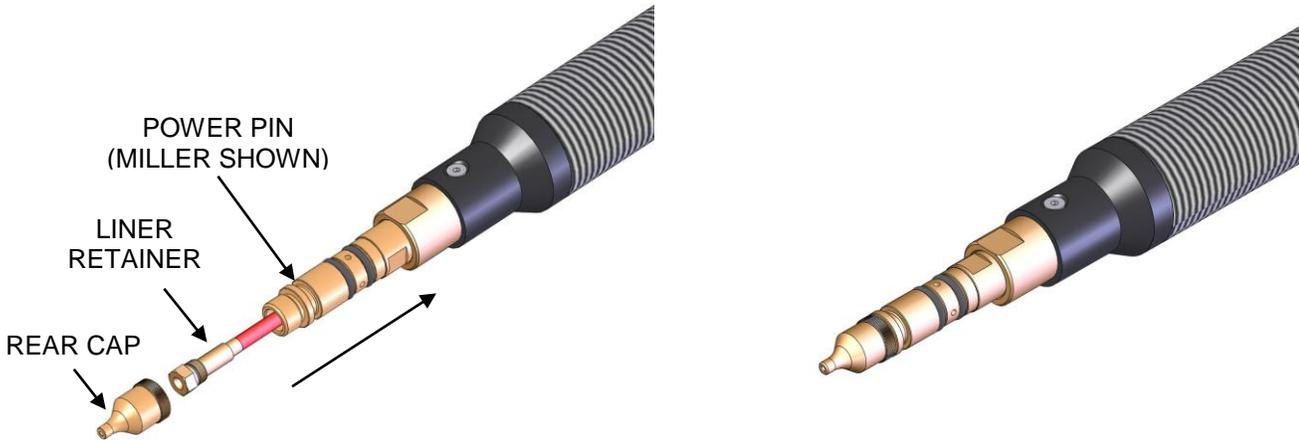


How to Install or Replace QUICK LOAD™ Liner on TOUGH GUN™ ThruArm™ Series Robotic MIG Guns



- Remove the rear cap of the power pin.
- Insert brass end of liner into the liner retainer until firmly seated.
- Insert non-brass end of QUICK LOAD Liner into back of the gun and push through until it emerges from the front of the gun and the liner retainer makes contact with the power pin.
- Thread the QUICK LOAD Liner retainer (#415-26) into the power pin. Torque to 30 in.-lbs. (3.5 Nm).
- Re-thread the cap of the power pin back on (hand tighten).
- Push liner back into front of gun and hold in place.
- Trim liner to a 5/8" (16 mm) stick out.
- Remove any burrs that may obstruct wire feed.

