



How to Install a Power Pin to a MIG Gun

- Thread power pin into rear housing.
- Tighten the power pin into the rear housing using a 1" (25.4 mm) wrench on the rear housing and a 3/4" (19 mm) wrench on the power pin. Torque to 18 ft.-lbs. (24.4 Nm).
- **IMPORTANT:** The thread-in two-piece power pin has a taper to seat and lock the power pin in the rear handle block. Tighten the power pin in the block with a wrench to ensure that pin remains in place.
- Install liner.

