

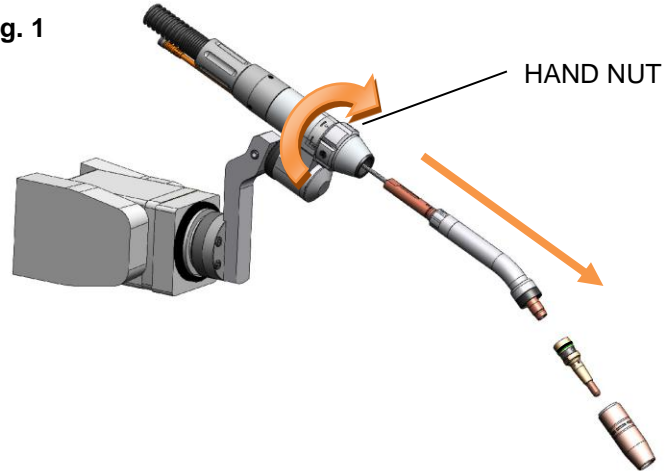
How to Install or Replace a Neck on TOUGH GUN™ G2 Series Robotic Air-Cooled MIG Guns



Neck Removal

1. Remove consumables (See Fig. 1).
2. Twist the hand nut clockwise (See Fig. 2).
3. Hold the hand nut in the unlocked position while pulling the neck from the gun.
4. Release the hand nut – it will return to the locked position (See Fig. 3).

Fig. 1



Neck Replacement

NOTE: Remove consumables (i.e. retaining head, nozzle and contact tip) before installing neck. Failure to do so will result in improper installation.

1. Twist the hand nut clockwise to UNLOCK. **IMPORTANT:** To prevent damage to the neck, ensure that the hand nut is always in the UNLOCKED position when inserting a neck.
2. Insert the neck into the connector housing. **IMPORTANT:** The neck is fully inserted only when the neck bottoms out and the insertion depth guide (INSERT TO HERE) on the neck meets up with the connector housing.
3. Release the hand nut allowing it to return to the LOCKED position. **IMPORTANT:** Do not release the hand nut unless the neck has been fully inserted or damage to the neck may result.

Fig. 2

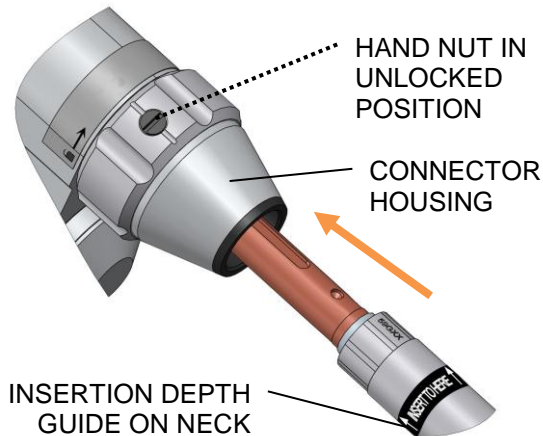


Fig. 3

