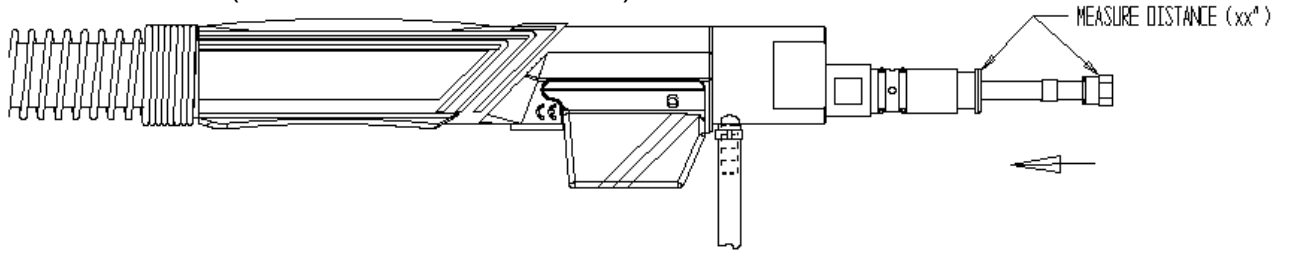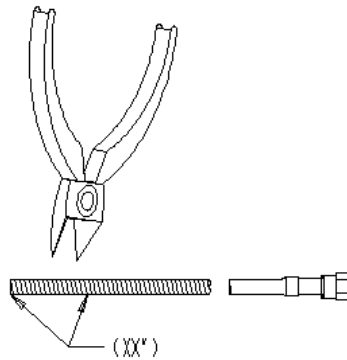# Replacing liners on torch with Wire Brake

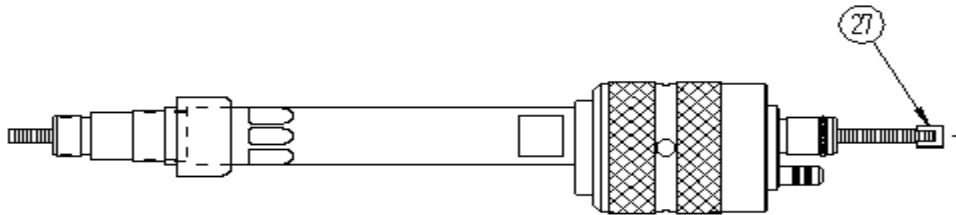Step #1   Unthread and remove liner from back of torch

Step #2   Insert new liner from the back of the torch liner will bottom out on Wire
Brake. Measure distance from back of power pin to the hex on the
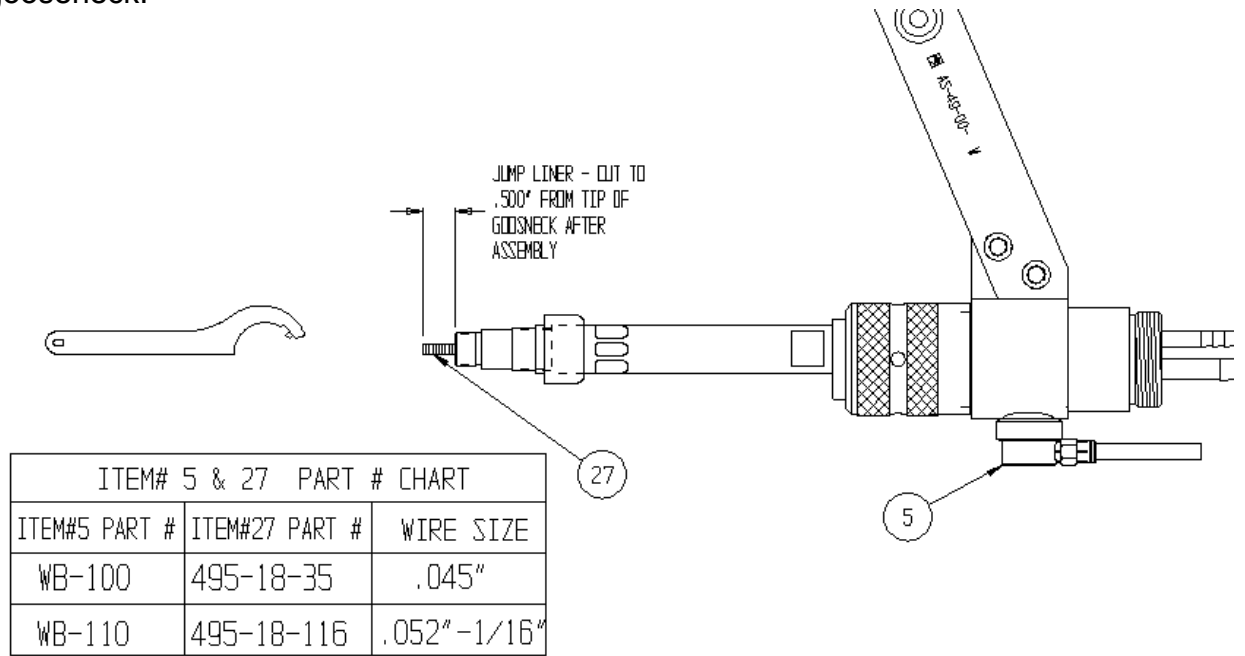liner. (Take note of measurement)

Step #3   Remove liner and cut length measured
(xx") off of the front of the liner.

Step #4   Reinsert liner and tighten with 10mm wrench.   Remove gooseneck
and pull out jump liner #27.

Step #5   Reinsert a new jump liner into gooseneck, install the gooseneck back
          onto the torch. Push back on jump liner to make sure that it has seated
          properly against wire brake and cut so that ½" of liner is sticking out of the
          gooseneck.

JUMP LINER - CUT TO
.500" FROM TIP OF
GOOSNECK AFTER
ASSEMBLY

ITEM# 5 & 27 PART # CHART		
ITEM#5 PART #	ITEM#27 PART #	WIRE SIZE
WB-100	495-18-35	.045"
WB-110	495-18-116	.052"-1/16"

Step #6 Reinstall and tighten retaining head and contact tip and slide on nozzle.